

#### SCOPE OF ACCREDITATION

#### Chemical Processing

Multi-Flex Plating Co 109 Willows Ave Collingdale, PA 19023

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

### AC7108 Rev J - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/AFTER 12-Jun-2022)

AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected

AC7108/08 – Anodizing (Not for Metal Bond) – AC7108/8 must also be selected

AC7108/09 – Electroplating and Electroforming – AC7108/9 must also be selected

AC7108/10 – Electroless Plating – AC7108/10 must also be selected

AC7108/11 – Conversion Coating – AC7108/11 must also be selected

AC7108/12 – Standalone Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected

AC7108/13 – Brush Anodizing and Plating – AC7108/13 must also be selected

AC7108/14 – Stripping of Coatings as a Subcontract Process – AC7108/14 must also be selected General Cleaning and Pre–Cleaning

Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline" also)

Ovens Used for Thermal Treatments at a Set Point above 250°F

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

Stripping of Coatings as an Internal Rework Process

**Inorganic Coatings** 

# AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On audits on/after 21 January 2018)

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

B05 – Salt Spray Testing In Support of AC7108

B06 – Water Immersion / Humidity Testing In Support of AC7108

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- B10 Adhesion Testing (Adhesion Tape Testing) In Support of AC7108
- B11 Adhesion Testing (Scratch and Chisel Test) In Support of AC7108
- B12 Adhesion Testing (Bend Test) In Support of AC7108
- B13 Coating Weight Testing In Support of AC7108
- B14 Conductivity Testing In Support of AC7108
- B16 Coating Thickness Measurement In Support of AC7108
- B18 Adhesion Testing (Heat & Quench) In Support of AC7108
- B20 Porosity Testing In Support of AC7108
- B23 Other Testing In Support of AC7108

### AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)

Anodize Aluminum, Chromic Acid

Anodize Aluminum, Sulfuric Acid

Dye

Seal

## AC7108/9 - Nadcap Audit Criteria for Electroplating and Electroforming (to be used on audits on/after 5 June 2016)

Electroplating

Cadmium Plating

Copper Plating

Nickel Plating

Silver Plating

Tin Plating

Zinc Plating

#### AC7108/10 - Nadcap Audit Criteria for Electroless Plating (to be used on audits on/after 5 June 2016)

Nickel

# AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)

**Aluminum** 

Aluminum, Non-Hexavalent Chrome Alternatives

### AC7108/12 Rev A - Nadcap Audit Criteria for Standalone Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 12 July 2020)

**Passivation** 

#### AC7108/13 - Nadcap Audit Criteria for Brush Anodizing and Plating (to be used on audits

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#### on/after 5 June 2016)

**Brush Plating** 

AC7108/14 - Nadcap Audit Criteria for Stripping of Coatings as a Sub-Contract Process (Only select AC7108/14 if stripping is done as an overhaul process or as a sub-contract process. It is not required for internal rework.)

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